



Research paper

Development of a microelectrochemical biosensor for the real-time detection of choline

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ARTICLE INFO

Article history:

Received 21 August 2016

Received in revised form 9 November 2016

Accepted 22 November 2016

Available online 23 November 2016

Keywords:

Acetylcholine

Choline

Biosensor

Oxygen interference

Selectivity

Sensitivity

ABSTRACT

Here we describe the development of a first generation biosensor for the detection of brain extracellular choline, investigating important considerations for in-vivo monitoring such as sensor sensitivity, O₂ interference and selectivity. Extensive optimisation of choline biosensor designs resulted in a biosensor with excellent sensitivity towards choline ($0.54 \pm 0.03 \text{ nA}/\mu\text{M}$). Oxygen interference studies demonstrate a 1% reduction in current at 50 μM O₂ when compared to atmospheric O₂ levels (200 μM), indicating that the sensor can be used for reliable choline monitoring, free from changes in current associated with physiological O₂ fluctuations. A negligible sensitivity of $0.0021 \pm 0.0002 \text{ nA}/\mu\text{M}$ $n=8$ was achieved utilising poly-phenylenediamine (PPD) as a permselective membrane for interference rejection of ascorbic acid (AA), the most physiologically important endogenous electroactive species present in the brain. The optimised biosensor when implanted into the striatum of a freely moving rat successfully detected local perfusions of choline demonstrating the sensors ability to detect choline in-vivo.

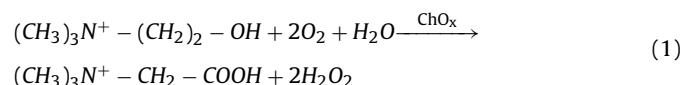
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1. Introduction

Acetylcholine (Ach) is a major excitatory neurotransmitter implicated in many neurological disorders such as Alzheimer's disease and Parkinson's disease [1,2]. Its real-time measurement has proven difficult due to its rapid hydrolysis by acetylcholine esterase. Hence the measurement of its precursors and metabolite choline has proven advantageous [3–5]. The primary technique utilised for Ach measurement has been microdialysis, which, despite recent advances such as using segmented flow [6], remains limited by its spatial and temporal resolution. The development of choline biosensors for the indirect measurement of Ach has become a necessary tool for its detection due to the difficulties associated with multi-enzyme approaches required for direct Ach detection.

The utilisation of first generation choline biosensors incorporating choline oxidase has been reported previously [4,5]. These sensors rely on an enzymatic process involving the catalysis of choline oxidation to glycine betaine with betaine aldehyde as an intermediate and molecular oxygen as the primary electron accept-

tor [7], resulting in the production of the signal generating H₂O₂ as shown in Eq. (1):



Biosensor mediated analyte detection offers a number of advantages over classical microdialysis approaches, including their small size and ability to allow real-time detection of an analyte making them an attractive option for neurochemical monitoring in-vivo. This approach however, still suffers from its own limitations. For example, the incorporation of an oxidase enzyme means these sensors are subject to interference from in-situ fluctuations of both the co-substrate (molecular oxygen) and from electroactive species present in the extracellular fluid (ECF) also detected at the high (+700 mV) oxidation overpotential [8].

We have recently reported the in-vivo characterisation of a novel choline biosensor [9] and here we present the detailed development of this biosensor in-vitro, encompassing extensive sensitivity optimisation, oxygen interference and choline selectivity confirmation.

Excellent choline sensitivity is a critical criteria for the physiological monitoring of choline due to its relatively low concentration in the ECF (approximately 6 μM). The effect of oxygen variability on sensor performance was also determined in an attempt to eliminate any potential interference once implanted in a freely moving

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animal. In addition, a permselective membrane was used in order to reduce the interference contribution from the highly abundant and electroactive species Ascorbic Acid (AA). Finally, implantation of the sensor alongside a microdialysis probe validated that the sensor can detect changes in choline concentrations around the active surface when implanted in living tissue.

2. Materials and methods

2.1. Chemicals and solutions

The *o*-phenylenediamine (*o*-PD, 1,2-diaminobenzene, ≥98%), styrene (Sty, 99%), methyl methacrylate (MMA, 99%), cellulose acetate (Mn ~50,000 g/mol), Nafion® (5 wt% in lower aliphatic alcohols in H₂O), choline oxidase (ChOx; from Alcaligenes sp., EC 232-840-0, 1 KU), bovine serum albumin (BSA, fraction V from bovine plasma), glutaraldehyde (Grade 1, 25%), polyethyleneimine (PEI, 80% ethoxylated), NaCl (SigmaUltra), NaH₂PO₄ (Sigma, A.C.S. reagent), NaOH (SigmaUltra), choline chloride (≥97%), were obtained from Sigma-Aldrich Ireland Ltd (Dublin). In-vitro electrochemical experiments were conducted in a phosphate buffered saline (PBS) solution, pH 7.4; NaH₂PO₄ (40 mM), NaOH (40 mM), NaCl (150 mM). Choline chloride (0.1 M), *o*-PD monomer (300 mM in N₂-saturated PBS), BSA (0.1–1%), glutaraldehyde (0.1–1%) and PEI (1–2%) were always prepared fresh.

2.2. Working electrode preparation

5T Teflon®-coated Pt/Ir (90%/10%) disc electrodes or cylinder electrodes (125-μm bare diameter, 175-μm coated diameter, Advent Research Materials, Suffolk, UK) of aprx. 6 cm in length were utilised in this study. 3 mm of Teflon® insulation was stripped from the wire and soldered onto a gold clip (Fine Science Tools GmbH, Heidelberg, Germany) to facilitate an electrical connection to the potentiostat while the opposite end of the wire was freshly cut to form an active surface disc for the biosensor. All cylinder electrodes had an additional 1.0 ± 0.1 mm of Teflon stripped away (Fig. 1a). Poly(*o*-phenylenediamine) (PPD) was electrochemically grown onto the active surface and stored at 4 °C for a minimum of 3 h before biosensor constituent addition. The active surface of each electrode was coated with biosensor constituents using a dip absorption method. Briefly, electrodes were dipped for 0.5 s into monomeric immobilisers MMA or Styrene, followed by incorporation of Nafion® (5%) or cellulose acetate (2%) and then consecutively dipped into ChOx (50 or 500 U/ml), BSA (0.1–1%), glutaraldehyde (0.1–1%) and PEI (1–2%) for a total of 10 layers. 5 min drying incubations were conducted between each layer (Fig. 1b). Sensors were prepared in batches of four, typically taking three days to manufacture. Prior to biosensor utilisation, the sensors were kept at room temperature for a minimum of one hour or stored at 4 °C until calibrated. Oxygen measurements were conducted using a freshly cut 5T Teflon®-coated Pt/Ir (90%/10%) disc electrode (125-μm bare diameter, 175-μm coated diameter, Advent Research Materials, Suffolk, UK) of aprx. 6 cm in length. Teflon® insulation was stripped from one end of the wire and soldered into a gold clip (Fine Science Tools GmbH, Heidelberg, Germany).

2.3. Instrumentation

A standard three-electrode glass electrochemical cell was used for all sensor calibrations (choline: 0–3 mM and oxygen 0–240 μM) in 20 mL PBS. The reference electrode was a saturated calomel electrode (SCE), while bare Pt wire was utilised as the auxiliary electrode. Constant potential amperometry (CPA; +700 mV (choline), −650 mV (O₂)) performed in all electrochemical experiments were

conducted using a custom designed low-noise potentiostat, Biostat IV, ACM Instruments, Cumbria, UK; with a notebook PC (in-vitro) or Mac® a PowerLab interface system (ADInstruments Ltd., Oxford, UK) and LabChart® for Windows and Mac® (Version 6, ADInstruments Ltd.).

2.4. Data analysis

Data presented as mean ± standard error (SEM) while *n* refers to the number of sensors used in each study. Data analysis was conducted with the commercial package of Prism (version 6.04; GraphPad Software, Inc., CA, USA). Unpaired *t*-tests (two-tailed) were also calculated where appropriate using Prism. *P*<0.05 values were deemed statistically significant. Michaelis-Menten non-linear regression analysis (Eq. (2)) was used to provide enzyme kinetic parameters V_{MAX}, K_M, Linear Region Slope (LRS) and K_MO₂. V_{MAX} is the maximum current value at enzyme-substrate saturation. The Michaelis constant K_M is the concentration of substrate that gives half of the V_{MAX} response. LRS was obtained from linear regression analysis which is valid up to half the K_M value. K_MO₂ is the concentration of O₂ that gives half the V_{MAX} response to choline. The CAD programme SolidWorks and online CAD programme Tinkercad were used for schematic design.

$$v = \frac{V_{\text{max}}[S]_0}{[S]_0 + K_M} \quad (2)$$

2.5. Sensor calibrations

The working electrodes were calibrated at room temperature. They were allowed time to settle under the influence of the applied potential until the non-faradaic current had reached a stable baseline. When this was achieved, calibrations were performed by addition of aliquots of analyte into the buffer solution. For all calibrations additions were made every 4 min into the buffer which was stirred briefly (20 s) after the addition of each aliquot. The current response was taken immediately before the next injection.

2.6. Monitoring dissolved oxygen

Biosensor and oxygen sensor (−650 mV vs SCE) data were recorded simultaneously. The PBS was de-aerated by vigorously purging the solution with N₂ (BOC Ireland, average O₂ content 2 ppm, maximum content 5 ppm) for at least 30 min before recording began [10]. A N₂ atmosphere was maintained over the cell during biosensor and oxygen sensor settling. Aliquots of analyte were introduced into the buffer and stirred briefly. The N₂ source was removed to facilitate the natural air equilibration of the solution where the O₂ concentration was taken as 100% at air saturation (200 μM).

Some experiments were carried out under continuous forced convection by the introduction of either air (from a RENA air pump) or N₂ into the buffer. Aliquots of analyte were introduced during N₂ saturation and monitored during the transition to air saturation. The use of either natural air equilibration, or forced convection is clearly indicated in the text.

2.7. Surgical procedures

As described in our previous work [9], anaesthesia was achieved in 200–300 g male wistar rats (Charles River Laboratories International, Inc., UK) using the volatile anaesthetic isoflurane (4% in air) for induction and maintenance (1.5–3.0%; IsoFlo®, Abbott, UK) using a Univentor 400 Anaesthesia Unit (AgnTho's AB, Sweden). Anaesthetised animals were anchored into a stereotaxic frame and the sensors implanted following a previously described procedure

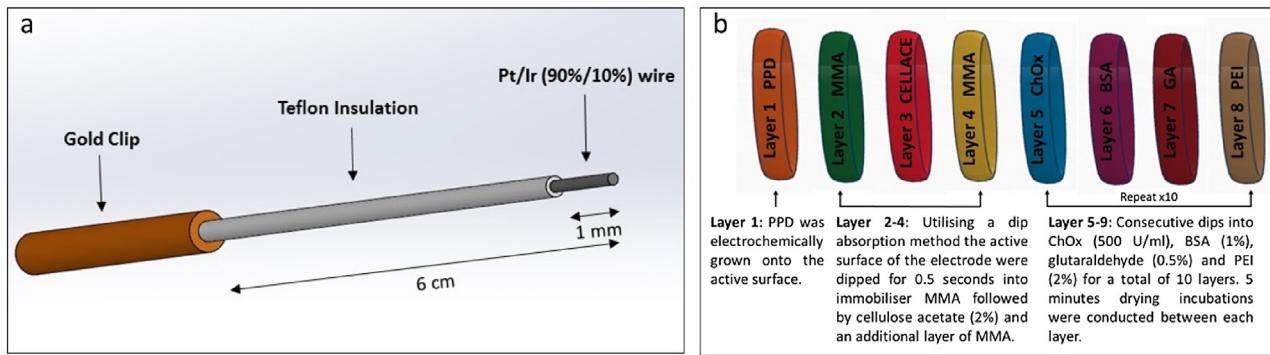


Fig. 1. a. Schematic of an electrode. b. Schematic of the dip coat layering modification made to an electrode for choline biosensor construction.

[9,11]. The skull was levelled between bregma and lambda, and the striatum was located using the following coordinates: A/P + 1.0, M/L ± 2.5 from bregma, and D/V –6.0 from dura. Sensors were co-implanted with a microdialysis probe. The in-vivo reference electrode utilised was a 200-μm bare diameter 8T Ag wire (Advent Research Materials) implanted in the cortex while the 8T Ag wire auxiliary electrode was fixed to one of the four support screws (Fine Science Tools GmbH) on the skull and secured using dental acrylate (Dentalon® Plus, Heraeus-Kulzer, Germany). Microdialysis was conducted using MBR-4 (BASi, West Lafayette, IN, USA) probes. Saline (0.9%) and analgesia (Buprenorphine®, AnimalCare Ltd., UK) was administered to animals. Prior to being connected to the potentiostat, animals were allowed to recuperate from the surgery for 24 h. All work was carried out under license in accordance with the European Communities Regulations 2002 (Irish Statutory Instrument 566/2002 – Amendment of Cruelty to Animals Act 1876).

2.8. Experimental conditions in-vivo

Animals were singly house and maintained in Rattus® sampling cage systems (BASi, West Lafayette, IN, USA) with ad libitum access to food. The animals were housed in a facility with a 12 h light/dark cycle. Sensors connected directly to the potentiostat via a six-pin Teflon® socket (MS363, Plastics One, Roanoke, VA, USA) using a flexible screened six core cable (363-363 6TCM, Plastics One), thus allowing the animals to move freely with simultaneous and continuous connection to the potentiostat while in their home bowl. To allow background currents from the electrodes to stabilise, each animal was allowed 24 h rest after the appropriate applied potential was initially applied. Furthermore, to eliminate background noise from AC, a low-pass digital filter cut-off (50 Hz) was applied and all data was recorded at 40 Hz. To switch between solutions for perfusions in microdialysis probes, a UniSwitch syringe selector (BASi) was utilised.

3. Results and discussion

3.1. Kinetic characteristics of the basic choline biosensor designs

Both first and second generation biosensors have been developed for choline monitoring. These biosensors have utilised various transducers and immobilisation methods. The incorporation of ChOx has proved advantageous in choline sensor development and its immobilisation has been achieved through various methods including drop casting or electrostatic interaction of the enzyme following immersion into the enzyme solution [3,12,4,13]. Synthetic polymers have also been used for the entrapment of enzymes [14], an approach successfully demonstrated previously using monomeric styrene [15]; a liquid at room temperature. Therefore,

Table 1

Comparison of V_{MAX} , K_M and sensitivities (LRS) of the choline biosensor designs using 50 U/mL ChOx.

Design ($n=4$)	V_{MAX} (pA)	K_M (μM)	LRS (pA/μM)
1 Sty-(ChOx) ₁	4.3 ± 3.2	81.1 ± 41	0.002 ± 0.01
2 Sty-(ChOx) _{30 min}	234 ± 30	555 ± 171	0.16 ± 0.1
3 Sty-(ChOx) ₁₀	34.2 ± 11.9	308 ± 337	0.44 ± 0.1
4 Sty-(ChOx) ₁₀ – GA	120 ± 33	357 ± 461.6	0.21 ± 0.2
5 Sty-(ChOx:BSA) ₁₀ – GA	2184 ± 95	1966 ± 215	1.92 ± 0.1
6 Sty-(ChOx:BSA-PEI) ₁₀ – GA	3880 ± 420	507 ± 138	10.0 ± 0.1

Subscript numbers indicate number of 1 sec ChOx applications. Superscript numbers indicate duration of a single ChOx application.

this represents a simple method for the entrapment of choline oxidase using the dip coating approach to enzyme loading [16] and was used as the initial approach for incorporating ChOx onto the transducer.

Designs 1–3 successfully incorporated ChOx into the styrene monomer immobilised on a Pt disc (175 μm) (Table 1). The sensitivity of these designs, albeit low, demonstrated that ChOx (50 U/mL) was immobilised onto the electrode surface and can be used for the detection of choline. The sensitivity of Design 3 (0.44 ± 0.1 pA/μM) was significantly higher than designs 1 (0.002 ± 0.01 pA/μM, $p = 0.002$) and 2 (0.16 ± 0.1 pA/μM, $p = 0.0029$) and was used as the basis for further modifications (Fig. 2a).

Design 4 incorporated Glutaraldehyde (GA), an effective cross-linking agent that has been used frequently in biosensor design [17,18]. Here, the inclusion of GA alone did not improve sensitivity (0.21 ± 0.2 pA/μM). When used in conjunction with Bovine Serum Albumin (BSA), a lysine rich protein which provides protection to the underlying ChOx, sensitivity significantly increased (1.92 ± 0.1 pA/μM, $p = 0.0048$). This is achieved as GA preferentially binds to the BSA, liberating ChOx active sites for diffusion of choline and substrate turnover. The polycation polyethyleneimine (PEI) has been previously used to enhance enzyme immobilisation [19–21] and stabilisation [22] in biosensor design. In addition, inclusion of PEI into biosensor design has previously dramatically increased sensor sensitivity [23,21], reduced the Michaelis constant K_M and increased the linear region slope [24]. This is attributed to the formation of polyanionic/polycationic complexes and by decreasing the electrostatic repulsion between the enzyme substrate and biosensor components [24]. The inclusion of PEI in Design 6 significantly ($p = 0.0021$) increased the sensitivity (10.0 ± 0.1 , $n = 4$) and reduced the K_M (Design 6 vs. 5; Fig. 2a and b).

3.2. Optimisation of choline oxidase immobilisation

The previous section demonstrates that ChOx can be successfully immobilised onto a Pt disc electrode using monomeric styrene and dip absorption. However, due to the low concentration of

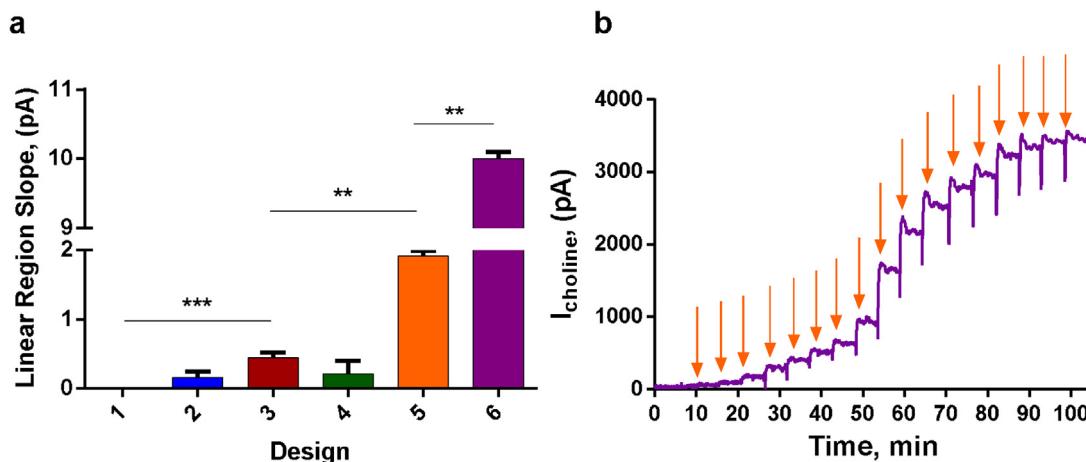


Fig. 2. a. Comparison of the average linear region slope for choline biosensor designs 1–6. Linear region slope values obtained from the Michaelis-Menten kinetic curve of the choline calibrations (0–3000 μM) performed using constant potential amperometry (CPA) at +700 mV (vs. SCE) in PBS (pH 7.4). Error bars represent SEM of $n=4$. * $p<0.05$; ** $p<0.01$; *** $p<0.001$, unpaired Student's *t*-test. b. Typical raw data trace for design 6. Arrows indicate injections yielding concentrations of 5, 10, 20, 40, 60, 80, 100, 200, 400, 600, 800, 1000, 1500, 2000, 2500 and 3000 μM of choline.

Table 2

Comparison of V_{MAX} , K_M and sensitivities of the choline biosensor designs using 500 U/mL ChOx.

	Design	V_{MAX} (nA)	K_M (μM)	LRS (pA/μM)
7	Sty-(ChOx) ₁₀ – GA $n=4$	19.2 ± 3.7	621.5 ± 290.8	22.5 ± 0.3
8	Sty-(ChOx)(GA) $n=4$	7.8 ± 0.5	188.8 ± 36.0	19 ± 1
9	Sty-(ChOx)(PEI)(GA) $n=3$	6.8 ± 0.3	283.4 ± 33.1	15 ± 1
10	Sty-(ChOx)(GA)(PEI) $n=3$	6.7 ± 0.3	367.7 ± 41.4	12 ± 0.3
11	Sty-(ChOx)(BSA)(GA) $n=3$	8.5 ± 0.6	899.8 ± 154.8	8.6 ± 0.2
12	Sty-(ChOx)(BSA)(GA)(PEI 1%) $n=4$	9.5 ± 0.2	249.0 ± 12.9	22 ± 1
13	Sty-(ChOx)(BSA)(GA)(PEI 2%) $n=3$	6.9 ± 0.2	237.7 ± 15.2	17 ± 1
14	Sty-(ChOx)(BSA)(GA0.5%)(PEI) $n=4$	11.4 ± 0.1	298.6 ± 8.6	20 ± 1
15	Sty-(ChOx)(BSA)(GA0.5%)(PEI2%) $n=3$	12.7 ± 0.7	269.1 ± 38.5	27 ± 1
16	MMA-(ChOx)(BSA)(GA0.5%)(PEI2%) $n=4$	15.6 ± 0.4	302.3 ± 24.1	30 ± 1

choline in the brain (ca. 6 μM) it was essential that the sensor sensitivity was increased further. **Table 2** shows the sensitivity of electrode designs 7–15 which utilised an increase in enzyme activity from 50 units/mL (**Table 1**) to 500 units/mL. A comparison between designs 4 and 7 demonstrates a significant ($p=0.0030$) increase in sensitivity from 0.21 ± 0.2 pA/μM to 22.5 ± 0.3 pA/μM. The incorporation of GA onto each layer (design 8) successfully reduced the K_M (621.5 ± 290.8 to 188.8 ± 36.0) while having no significant ($p=0.8240$) effect on the overall sensitivity of the sensor. In contrast to the positive effect of BSA in design 5, the inclusion of BSA in design 11 yielded higher BSA deposition in a single layer when applied after ChOx immobilisation and was detrimental to sensitivity, yet, when used in conjunction with PEI (Design 12), sensitivity was increased dramatically (22 ± 1 pA/μM) when compared to PEI alone (Design 10; 12 ± 0.3 pA/μM). This demonstrates the protective nature of the BSA application when adding additional constituents into the design that can hinder the free diffusion of the substrate to the active site of the enzyme. Designs 12 to 15 demonstrate the effect of GA and PEI concentration on sensitivity. The highest sensitivity was achieved using 0.5% GA and 2% PEI. Additionally, this design was utilised in conjunction with the monomer methylmethacrylate (MMA). The polymerised form of MMA has been used in the development of sensors previously reported [25,26]. Similar to styrene, MMA is a monomeric liquid at room temperature and thus ideal for use with this type of immobilisation. The sensitivity of this design was increased slightly, though it was not statistically different ($p=0.5073$) to that of styrene (Design 15). As, the K_M and V_{MAX} were also increased, this design (16) was chosen for all further experiments.

3.3. O_2 dependence studies

A limitation of first generation biosensors is that changes in O_2 concentration may cause interference in the substrate response [27]. Therefore, one criteria to which a biosensor must adhere is a low sensitivity to changes in oxygen over the range of substrate and oxygen concentrations relevant to the intended model [28]. As the choline biosensor is intended for in-vivo monitoring, where normal O_2 concentrations in the brain have been reported between 40 and 80 μM, the need for oxygen interference studies to characterise biosensor functionality is paramount [29–31]. One approach to overcome this has been the development of 'second generation biosensors' which replaces oxygen with an artificial mediator [32]. The development of a choline biosensor using a different type of mediated system by Garguilo et al. has been reported which incorporates the immobilisation of choline oxidase and horseradish peroxidase using a cross-linkable redox polymer [33] which mediates electron transfer between the peroxidase and the electrode [34]. Although the use of mediators may aid in addressing the oxygen dependence of biosensors, such devices can suffer from leaching of the mediator from the enzyme layer [29] causing toxicity problems [35]. In addition, the reported insensitivity to oxygen interference has been questioned for certain mediators [36].

An alternative to the second generation biosensor is the use of fluorocarbon pasting liquids, with high O_2 solubility. These have mainly been used with carbon-based electrodes. For example, studies have highlighted the use of a variety of fluorocarbon oils (for example Kel-F and Nafion®) for their internal oxygen reservoir and supply properties in carbon paste glucose biosensors [37–39].

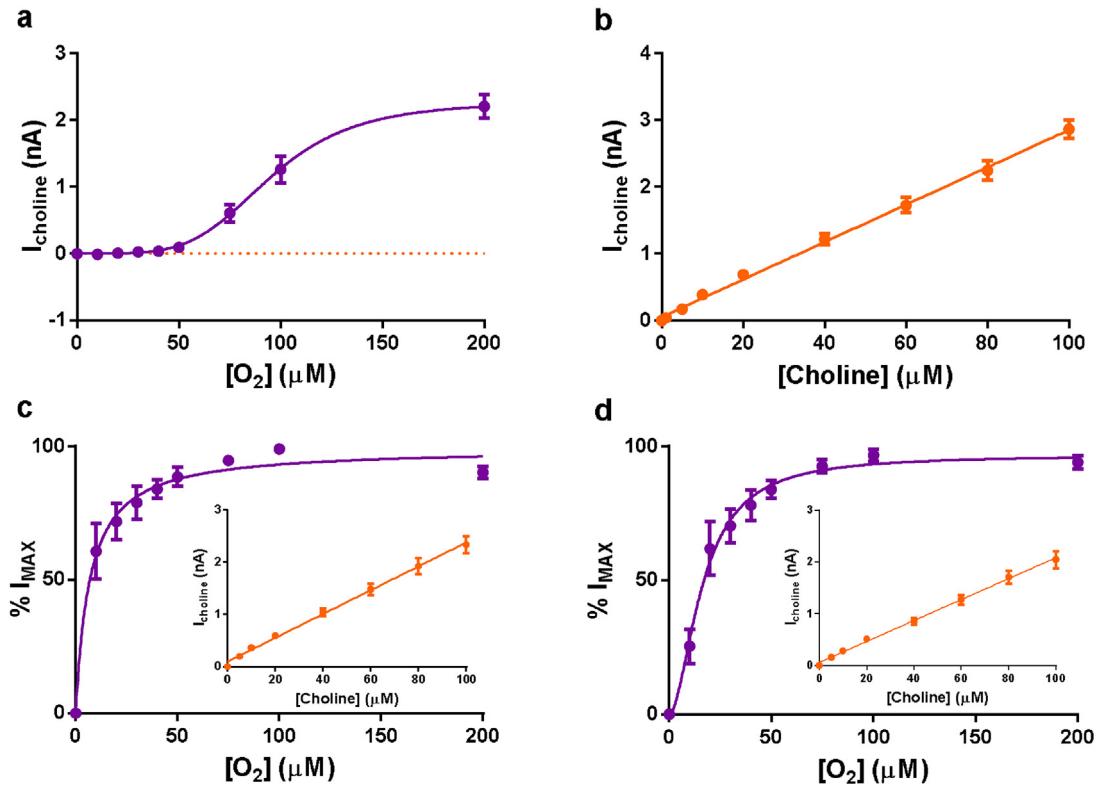


Fig. 3. a. Average choline-oxygen correlation profile (non-linear regression) for choline biosensor design 16 (MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%) showing the current response of a fixed choline concentration (100 μM) to changing O_2 concentrations (0–200 μM) in PBS. b. Linear region analysis for concentrations 0–100 μM choline in air saturated PBS. c. Normalised non-linear regression 100 μM choline-oxygen correlation profile for Nafion®-choline disc biosensor design (MMA)(Nafion®)(MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%) over 0–200 μM O_2 . (Inset) Linear region analysis for concentrations 0–100 μM choline in air saturated PBS. d. Normalised non-linear regression 100 μM choline-oxygen correlation profile for Cellulose Acetate – choline disc biosensor design (MMA)(CellAce)(MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%) over 0–200 μM O_2 . (Inset) Linear region analysis for concentrations 0–100 μM choline in air saturated PBS. Calibrations were performed using constant potential amperometry (CPA) at +700 mV (vs. SCE) in PBS (pH 7.4). Error bars represent SEM of $n = 4$.

Choline biosensor design 16 displays a high degree of oxygen dependence and achieved only 3% of the I_{MAX} current at 50 μM O_2 (Fig. 3a) while just retaining superior analyte sensitivity at atmospheric oxygen concentrations (200 μM) (Fig. 3b). Therefore, sensor design 16 was considered unsuitable for in-vivo detection of choline. This design was then modified to include the use of Nafion®, which has previously been reported to act as an O_2 reservoir ((MMA)(Nafion®)(MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%)) [39,37]. Indeed, diffusion of gases such as O_2 through Nafion® have been well characterised in the fuel cell literature where the driving forces for permeation include hydration level, pressure and temperature [40,41]. For Nafion® it is recognised that permeation is of a solely diffusive nature [41]. Fig. 3c shows a choline- O_2 correlation plot for a fixed concentration of choline (100 μM) over a 0–200 μM O_2 concentration range. The effect of oxygen on the choline current is presented as normalised current using the air-saturated choline current as 100%. A comparison of the $K_M(O_2)$ value of this design (6.9 μM , Fig. 3c) with the original MMA design 16 (89.8 μM) illustrates the positive effect of Nafion® on reducing the O_2 dependence of the sensor. This significant decrease in the $K_M(O_2)$ obtained by introducing Nafion® led us to investigate if it was indeed acting as an O_2 reservoir, or simply a diffusional barrier. Cellulose Acetate (CellAce), which doesn't have the ability to act as an oxygen reservoir, was introduced into the biosensor design to test if the additional layer had an effect on the O_2 dependence of the sensor ((MMA)(CellAce)(MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%)). The use of CellAce in the design produced a similar significant decrease in the $K_M(O_2)$ concentration to 16.5 μM (Fig. 3d). The effect of Nafion® or cellulose

acetate modification on the sensor design does not alter the biosensor's sensitivity to choline (Fig. 3c and 3d insets). The inclusion of Nafion® resulted in a sensitivity of $22 \pm 1 \text{ pA}/\mu\text{M}$, $n = 4$, similar to the design including cellulose acetate ($20 \pm 1 \text{ pA}/\mu\text{M}$, $n = 4$). This was also similar to the previous MMA design (16) with a sensitivity of $30 \pm 1 \text{ pA}/\mu\text{M}$, $n = 4$ (Table 2). Interestingly, the improvement achieved by the inclusion of both Nafion®, the oxygen carrying fluorocarbon, or the cellulose acetate used as a diffusional barrier, yielded similar $K_m(O_2)$ values suggesting that Nafion® is not functioning as an internal oxygen supply in this case.

3.4. Comparison of disk and cylinder geometries

In the previous section, the effect of altering the diffusion parameters of the sensor using additional layering with cellulose acetate showed a dramatic improvement in the level of O_2 dependence. In order to investigate if this could be improved upon further, the geometry of the cellulose acetate modified choline biosensor was changed from a disc electrode which is subject to radial diffusion, to a cylinder electrode which is subject to both radial and linear diffusion. When considering the enzyme loading achieved by layering on the sensor surface, this increased surface area will also change the distribution of the enzyme around the cylinder surface. This approach has previously been shown to decrease O_2 dependence in other biosensors [28]. The current values at $I_{100 \mu\text{M}}$ increased ($p = 0.0042$) from $2.27 \pm 0.04 \text{ nA}$, $n = 3$ on a disc electrode to $61.19 \pm 10.06 \text{ nA}$, $n = 4$ on a cylinder electrode by increasing the surface area from $24 \mu\text{m}^2$ to $598 \mu\text{m}^2$, respectively (Fig. 4a). This represents a reduction in current density from $184 \pm 3 \text{ nA}/\text{mm}^2$,

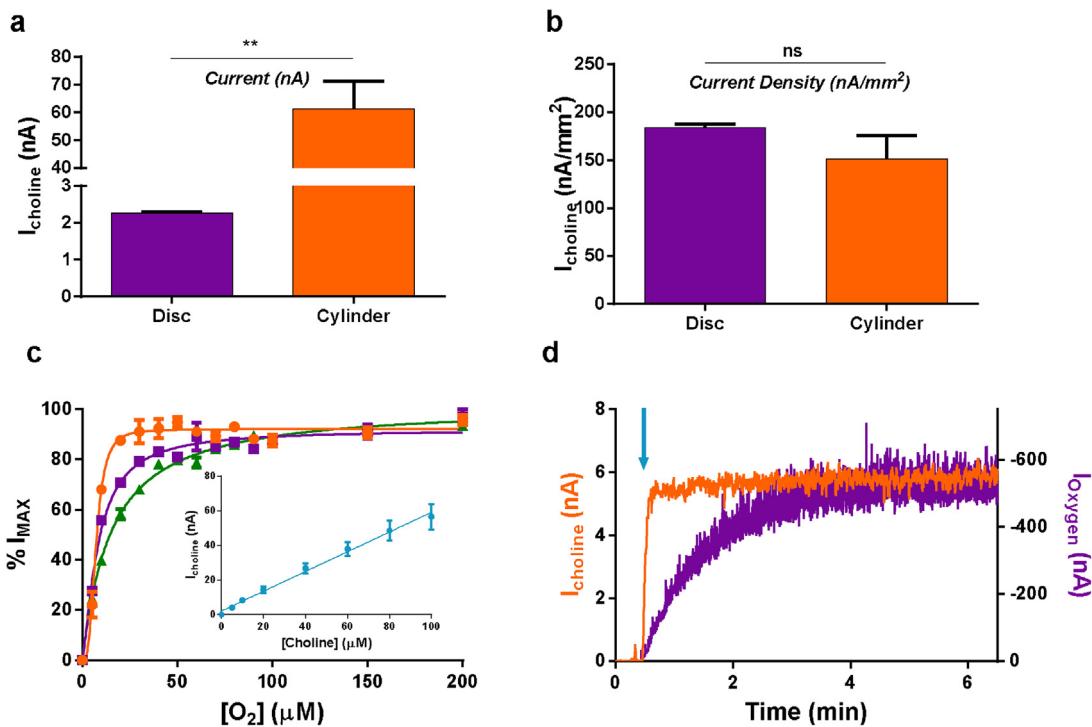


Fig. 4. a,b. Comparison of the average 100 μM choline currents and current densities for disc and cylinder (MMA)(CellAce)(MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%) biosensors. c. Normalised choline–oxygen (0–200 μM) correlation profiles for Cellulose Acetate choline cylinder biosensor design (MMA)(CellAce)(MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%) at fixed choline concentrations of 20 μM (orange), 40 μM (purple) and 100 μM (green). (**Inset**) Linear region analysis for concentrations 0–100 μM choline in air saturated PBS. d. Typical raw data traces for the simultaneous detection of increasing O_2 (purple) concentration between 0 and 200 μM in the presence of 20 μM choline (orange). PBS was N_2 saturated and arrow indicates switching from N_2 to Air. Calibrations were performed using constant potential amperometry (CPA) at +700 mV (vs. SCE) in PBS (pH 7.4). Error bars represent SEM. * p <0.05; ** p <0.01; *** p <0.001, unpaired Student's *t*-test. (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

$n=3$ on a disc to $151 \pm 25 \text{nA/mm}^2$, $n=3$ on the cylinder (Fig. 4b). This reduction in current density occurs despite an overall increase in sensitivity indicating that we have decreased the enzyme loading at the sensor surface thus affecting the diffusion of the substrate choline. This would not be possible on the disc electrode as the current values are too low. High levels of substrate detection require increased concentration of O_2 ; an effect resulting in high O_2 interference at high substrate concentrations. Fig. 4c illustrates that the O_2 dependence of the cylinder electrode design is comparable with that of the disc electrode shown in Fig. 3d. A comparable $K_{\text{M}}(\text{O}_2)$ of 15.02 μM was achieved for the cylinder electrode at 100 μM choline, a slight decrease from the $K_{\text{M}}(\text{O}_2)$ of 16.5 μM obtained using a disc geometry. This suggests that the increase in sensitivity of the cylinder design by increasing the surface area has not affected the level of O_2 dependence. In addition to the sensitivity of the sensor, increasing the substrate concentration has previously been shown to have a negative effect on the O_2 dependence of a glucose biosensor [27], although, this has not been the case for previous choline biosensors. Burmeister et al. reported minimal O_2 dependence of approximately 15% at a microelectrode array between 50 μM and 200 μM O_2 . This percentage variation did not change over a choline concentration range of 25–100 μM choline displaying similar levels of oxygen dependence regardless of choline concentration.

Fig. 4c illustrates the relationship between increasing choline concentration (20, 40 and 100 μM) and O_2 dependence of the (MMA)(CellAce)(MMA)(ChOx)(BSA)(GA0.5%)(PEI2%) biosensor. The increase in substrate concentration shows a marginal increase in the O_2 dependence of the biosensor; increasing the $K_{\text{M}}(\text{O}_2)$ from 7.20 μM to 8.28 μM and 15.0 μM at choline concentrations of 20 μM , 40 μM and 100 μM , respectively (Fig. 4c). At

20 μM choline the potential fluctuation in choline current between the O_2 concentration range of 30–80 μM is approximately 2%. The current value at 50 μM O_2 is 1% lower than that achieved in air (200 μM). Fig. 4d illustrates a typical raw data trace of the simultaneous recording of choline and oxygen in-vitro demonstrating the effective detection of choline at low O_2 concentrations. As in-vivo estimations of choline concentration are as low as 6 μM in the brain [42], the ability of the choline biosensor to function free of O_2 interference even at high concentrations of choline (20 μM), demonstrates the biosensors specificity for choline detection, an important prerequisite when utilising biosensors in freely moving animals which have fluctuating choline and O_2 concentrations.

3.5. Interference studies

The high endogenous concentrations of electroactive species, principally ascorbic acid (AA), in the extracellular fluid remains an important consideration in the development of any biosensor intended for in-vivo applications [43]. The estimated basal concentration of AA in the brain is approximately 400 μM [44], which can readily mask the current response attributed to choline which is approximately 6 μM in-vivo. The inclusion of the polymer, poly(*o*-phenylenediamine) (PPD), for interference rejection has been widely utilised in many biosensors detecting a number of analytes including glucose [45] and glutamate [46]. The advantage of this permselective polymer is its permeability to H_2O_2 while simultaneously blocking larger interferent molecules such as the aforementioned AA [15]. The inclusion of PPD into the choline biosensor design significantly ($p<0.0001$) reduced the current response towards 1000 μM AA from $600 \pm 30 \text{nA}$, $n=4$ (Fig. 5a) to $0.29 \pm 0.12 \text{nA}$, $n=7$ (Fig. 5b) due to a 'self-blocking' phenomenon whereby at high concentrations of AA, the polymer

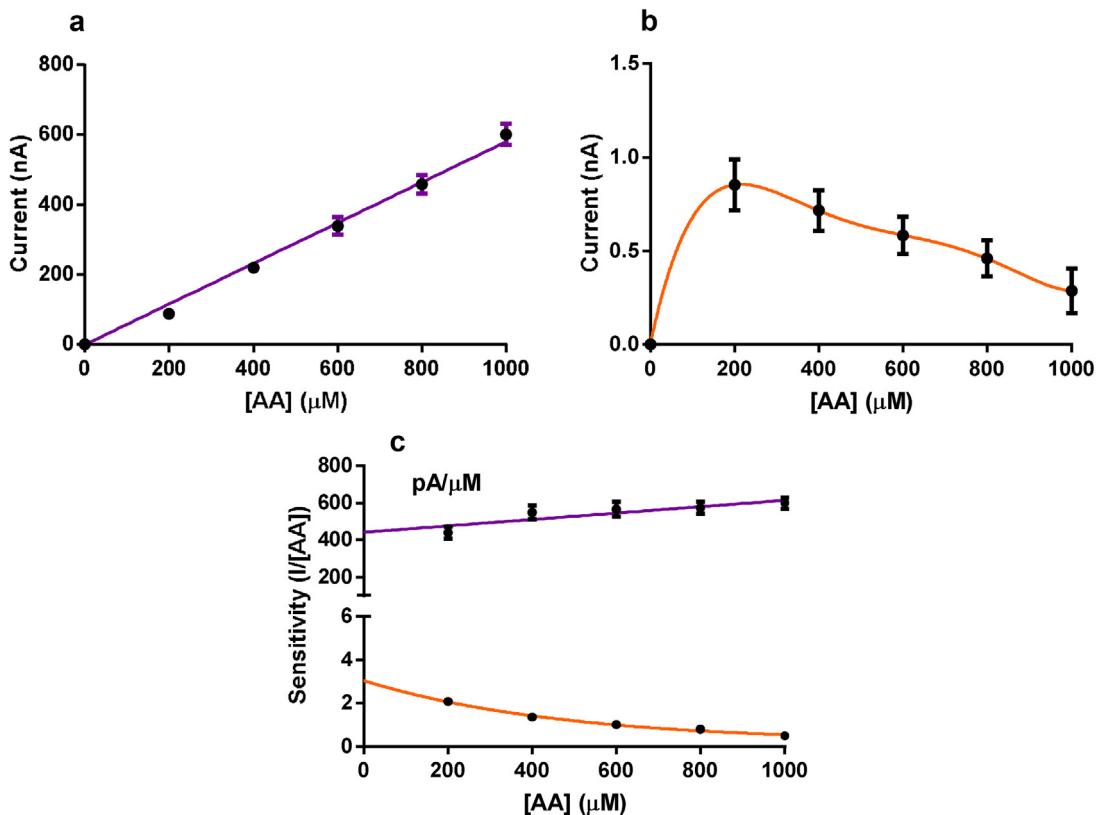


Fig. 5. a. Linear regression analysis of ascorbic acid calibrations (0–1000 μM) at the choline (MMA)(CellAce)(MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%) biosensor without the interference rejection polymer poly-phenylenediamine (PPD) in PBS (pH 7.4), CPA at +700 mV (vs. SCE). b. Steady-state current concentration profile for AA at the choline biosensor (PPD)(MMA)(CellAce)(MMA)-(ChOx)(BSA)(GA0.5%)(PEI2%) incorporating the interference rejection polymer PPD, demonstrating 'self-blocking' characteristics. c. The sensitivity for the choline biosensor without (top) and with (bottom) PPD as a function of AA concentration showing significant interference rejection and saturation characteristics at physiological levels.

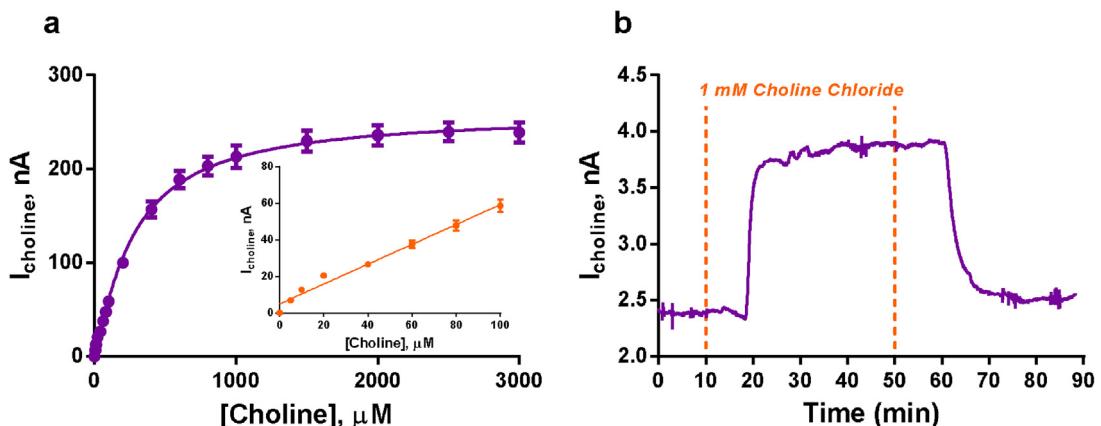


Fig. 6. a. A choline current-concentration plot (0–3000 μM) fitted using non-linear regression analysis demonstrating Michaelis-Menten enzyme kinetics. (Inset) Linear region analysis for concentrations 0–100 μM choline. b. A typical example of a local perfusion (reverse microdialysis) of choline chloride (1 mM, 2.0 $\mu\text{L min}^{-1}$) from an ACSF baseline recorded at an adjacent choline biosensor in the striatum of a freely moving rat. Perfusion solutions were changed using a uni-switch connector. Dashed lines illustrate the point at which the solutions were switched.

becomes increasingly impermeable to AA, gradually decreasing the sensor's sensitivity towards the interferent until reaching a steady-state [47,48]. The response to AA is better understood in terms of the sensitivity ($I/[AA]$) as a function of concentration (Fig. 5c). Without the PPD layer present the calibration is linear and the sensitivity is concentration independent with a values of $600 \pm 30 \text{ pA}/\mu\text{M}$. With PPD mass transport inhibition in the polymer results in a significantly reduced sensitivity of $2.1 \pm 0.2 \text{ pA}/\mu\text{M}$. The inclusion of PPD does not alter the diffusion of H_2O_2 through the polymer or

affect the sensitivity of the sensor to choline $540 \pm 30 \text{ pA}/\mu\text{M}$, $n=4$ (with PPD) vs. $560 \pm 30 \text{ pA}/\mu\text{M}$ (without PPD).

3.6. In-vivo choline detection

We have developed a highly sensitive and selective choline biosensor by rigorously optimising the sensor core constituents (Fig. 2), minimising interference from O_2 fluctuations (Fig. 3 and 4), and eliminating current contributions

for the most relevant endogenous electroactive analyte found in the brain (Fig. 5). The final choline biosensor design of (PPD)(MMA)(CellAce)(MMA)(ChOx)(BSA)(GA0.5%)(PEI2%) based on a cylinder electrode geometry gives a current value of 58.6 ± 3.4 nA at $100 \mu\text{M}$ choline (Fig. 6a).

Preliminary in-vivo characterisation of the choline biosensor signal was obtained by testing the response of the sensor in the striatum of a freely moving rat. The biosensor was co-implanted with a microdialysis probe and an initial perfusion of aCSF decreased the current to a baseline of 2.59 ± 0.15 nA. This increased to 3.99 ± 0.06 nA ($p = 0.0087$) after 15 ± 1 min upon switching from aCSF to 1 mM choline chloride (Fig. 6b). Subsequent perfusion of aCSF resulted in a return to baseline levels (2.69 ± 0.10 nA, $p = 0.3473$). This result demonstrates that the biosensor successfully responds to changes in extracellular choline levels when perfused locally.

4. Conclusions

The detailed development of a highly sensitive choline biosensor has been presented. The incorporation of biocompatible monomers for the entrapment of the biological recognition element, choline oxidase, provided the basis for choline sensing. The sensitivity of the biosensor was optimised using bovine serum albumin and glutaraldehyde. The specific formulation of the various constituents ultimately yielded excellent sensitivity towards choline indicating potential suitability for further studies in the brain where choline concentrations are in the low μM range.

The level of oxygen dependence of the sensor was examined; an important parameter, key when designing a first generation biosensor for in-vivo monitoring applications. The physiological fluctuation of this enzyme co-factor can lead to inaccurate interpretations of substrate monitoring in-vivo if the sensor is subject to oxygen interference. Incorporation of cellulose acetate, and changing the geometric surface area for choline detection, produced a design where changes in oxygen over physiological concentration ranges had negligible effect on the choline signal. Also, electroactive interference from endogenous ascorbic acid can negate detection of low concentration analytes such as choline, as this species is easily detected at the same potential using amperometry. We have shown that the electropolymerisation of poly(phenylenediamine) as an underlayer on the platinum surface removes ascorbate interference without affecting choline sensitivity.

Finally, the implantation of this optimised Pt_{cyl} (PPD)(MMA)(CellAce)(MMA)(ChOx)(BSA)(GA)(PEI) biosensor in the striatum of a freely-moving rat confirmed the sensors ability to detect choline in living tissue; the sensor successfully monitored exogenously administered choline through a co-implanted microdialysis probe. Future in-vitro work will concentrate on other key operational characteristics such as extending the interference characterisation to other appropriate endogenous analytes, and examining stability, temperature and pH effects.

Acknowledgements

We would like to acknowledge Andrew Wilkins for help with generating the biosensor schematics. We gratefully acknowledge financial support from the Centre of Applied Science for Health (CASH, IT Tallaght) which was funded by the Higher Education Authority under the Program for Research in Third Level Institutions (PRTLI) Cycle 4, Enterprise Ireland (TD/2008/107) and the European Regional Development Fund (ERDF), and Science Foundation Ireland (SFI 12/TIDA/I2308).

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